

FALL/WINTER 2020



RICHARDSON.

Since 1970 our love for the game has inspired us to make the best hats for the most demanding of uses; on-field baseball. We've taken everything we've learned and applied our shapes, fits, and innovative features to performance outdoor and lifestyle headwear, designed to be worn everywhere and anywhere.

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224RE RECYCLED PERFORMANCE CAP **NEW**



1 | OUTDOOR RECYCLED



211 TUMALO NEW FIT: CLOTH METAL SNAP BACKSTRAP SHAPE: RELAXED UNSTRUCTURED FABRIC: COATED TWILL/POLY MESH

DECORATION: OD244 | EMBROIDERED PATCH

SPLIT COLORS: First color is crown front panels, button, visor, and undervisor. Second color is crown back mesh panels.



VISOR: PRECURVED S-BAND: COTTON

436 SANTIAM NEW

 FIT:
 CLOTH HIDEAWAY BACKSTRAP

 SHAPE:
 UNSTRUCTURED

 FABRIC:
 WAXED COTTON

 VISOR:
 PRECURVED

 S-BAND:
 COTTON

SOLID COLORS: Undervisor is cap color.



DECORATION: OD316 | FAUX LEATHER APPLIQUE + BACK FAUX LEATHER CLIP LABEL

938 ORE **NEW** FIT: ADJUSTABLE NYLON WOVEN STRAPBACK SHAPE: RELAXED UNSTRUCTURED WE OUTSIDE UVE OUTSIDE INE OUTSIDE FABRIC: WASHED COTTON TWILL ND. CA-**DECORATION:** VISOR: PRECURVED OD101 | WOVEN LABEL S-BAND: STAY-DRI SOLID COLORS: Undervisor is cap color. Tan Legion Blue Charcoal Grey Toast Loden

2 | OUTDOOR LIFESTYLE

RICHARDSON | LIFESTYLE





WEAR THE BEST

Charcoal

Stone

Brown



930 TROUTDALE

FIT: ADJUSTABLE PLASTIC SNAPBACK **SHAPE:** UNSTRUCTURED PINCH FABRIC: CORDUROY COTTON/POLY MESH VISOR: PRECURVED nsas (C S-BAND: COTTON STO DECORATION: OD260 | LASER CUT WOVEN PATCH SOLID COLORS: Undervisor is cap color. SPLIT COLORS: First color is crown front panels, button, visor, and undervisor. Second color is crown back mesh panels and snapback. Navv Light Blue/Sand Black/Charcoal Light Grev/Black Brown/Sand Amber Gold/Navy **931** KOOSAH FIT: ADJUSTABLE NYLON WOVEN STRAPBACK SHAPE: MID-PRO 0 FABRIC: COTTON VISOR: PRECURVED S-BAND: COTTON **DECORATION:** OD286 | RUBBER PATCH SOLID COLORS: Undervisor is cap color. Black Charcoal Driftwood Olive Mallard Blue Berry TIMBERLINE 53 FIT: ADJUSTABLE PLASTIC SNAPBACK SHAPE: FULL-PRO FABRIC: CORDUROY COTTON VISOR: FLAT S-BAND: COTTON Timberli LODGE Rimberline DECORATION: SOLID COLORS: Undervisor is cap color. OD225 | 3D EMBROIDERY + BACK WOVEN CLIP LABEL Black Navy Olive Tan

4 | OUTDOOR LIFESTYLE



The second secon

♦ WATER REPELLENT



OUTDOOR PERFORMANCE | 5

INCE CROWN

RT & RING BACKST

ORTONE PRATER

OUTDOOR PERFORMANCE







6 OUTDOOR PERFORMANCE





SOLID COLORS: Undervisor is cap color. SPLIT COLORS: First color is crown front panels, button, visor, and undervisor. Second color is crown back panels.







OUTDOOR PERFORMANCE



 FIT:
 ADJ. HOOK-AND-LOOP

 SHAPE:
 RELAXED UNSTRUCTURED

 FABRIC:
 WAXED/OIL CLOTH

 VISOR:
 PRECURVED

 S-BAND:
 COTTON

♦ WATER REPELLENT

UPF PROTECTION



DECORATION: CL42 | STANDARD EMBROIDERY + BACK STANDARD EMBROIDERY

SOLID COLORS: Undervisor is cap color.



937 PIONEER

 FIT:
 ADJUSTABLE PLASTIC SNAPBACK

 SHAPE:
 FULL-PRO 7 PANEL

 FABRIC:
 WAXED/OIL CLOTH

 VISOR:
 PRECURVED

 S-BAND:
 COTTON

WATER REPELLENT

WIPF PROTECTION



SOLID COLORS: Undervisor is cap color.













0D275 | SUBLIMATED PATCH

SOLID COLORS: Undervisor is cap color



Black

FIT:

SPLIT COLORS: First color is crown front panels, eyelets, visor, undervisor, and button. Second color is crown back mesh panels, backstrap, and contrast stitching on crown front panels and visor



112P PRINTED TRUCKER

ADJUSTABLE SNAPBACK SHAPE: MID-PRO FABRIC: TWILL/POLY MESH VISOR: PRECURVED S-BAND: COTTON



PLAID COLORS: First color is crown and visor plaid pattern, button, eyelets, undervisor, backstrap, and contrast stitching on crown back mesh panels. Second color is accent in plaid pattern. Third color is crown back mesh panels















FIT 112+ COMFOR

* HSETCH MESH *

< STRETCH

SNAP = OPTIN

ISLAND PRINT COLORS: First color is crown and visor island print, button, evelets, undervisor, backstrap, and contrast stitching on crown mesh back panels. Second color is crown back mesh panels.



Black/White





Loden/Khaki/Khaki

Navy/White





Royal/White

MILITARY CAMO COLORS: First color is cro and visor ca no, button, eyelets, undervisor, backstrap, and contrast stitching on back panels. Second color is crown back



















Red Digital Camo/ Charcoal

Royal Digital Camo/ Digital Camo/Light Green Green Camo/Black

Green Camo/White + SMALL/LADIES SIZE ONLY

Desert Camo/Brown



WEAR THE BEST

112PM PRINTED MESH TRUCKER

 FIT:
 ADJUSTABLE SNAPBACK

 SHAPE:
 MID-PRO

 FABRIC:
 TWILL/POLY MESH

 VISOR:
 PRECURVED

 S-BAND:
 COTTON



COLORS: First color is crown front panels, eyelets, visor, undervisor, and button. Second color is crown back mesh panels. Backstrap color corresponds to crown back mesh panels.



112FP FIVE PANEL TRUCKER

 FIT:
 ADJUSTABLE SNAPBACK

 SHAPE:
 MID-PRO

 FABRIC:
 TWILL/POLY MESH

 VISOR:
 PRECURVED

 S-BAND:
 COTTON



SPLIT COLORS: First color is crown front panels, eyelets, visor, undervisor, and button. Second color is crown back mesh panels, backstrap, and contrast stitching on front panels and visor. Dark Cardinal/Tan Colatt Blue/Grey Beetle/Quarry Ombre Blue/Dark Navy Beige/Loden Army Olive/Tan Black/White Charcoal/Black Many Olive/Tan Black/White Charcoal/Black



Charcoal/White Heather Grey/Amber Gold Heather Grey/Black

leather Grey/Black Pale Khaki/Loden

115 LOW PRO TRUCKER





TRI-COLORS: First color is crown front panels and eyelets. Second color is crown back mesh panels, backstrap, and contrast stitching on crown front panels and visor. Third color is visor and button.

Col Blue/Charcoal/ Red/Charcoal/Black Stone/Black/Dark Stone/Black/Orange Stone/Black/Red Stone/Black/Royal White/Charcoal/Black

SPLIT COLORS: First color is crown front panels, eyelets, visor, undervisor, and button. Second color is crown back mesh panels, backstrap, and contrast stitching on crown front panels and visor



OD313 | FAUX LEATHER APPLIQUE

SPLIT COLORS: First color is crown front panels, eyelets, visor, undervisor, button, and contrast stitching on crown back mesh panels. Second color is crown back mesh panels.



White/Dark Green

White/Maroon

SOLID COLORS: Undervisor is cap color.



14 | LIFESTYLE TRUCKER



White/Black

RICHARDSON | LIFESTYLE

White/Red

White/Royal

White/Navy



511 WOOL BLEND FLATBILL TRUCKER FIT: ADJUSTABLE SNAPBACK SHAPE: HI-PRO KWATER FABRIC: ACRYLIC-WOOL BLEND/POLY MESH CO VISOR: FLAT S-BAND: COTTON

SOLID COLORS: Undervisor is cap color. TRI-COLORS: First color is crown and eyelets. Second color iscrown back mesh panels and backstrap. Third color is visor and button.



Navy/White



Heather Grey/Birch/





Red/Black

Purple/White







Brkwtr.



Loden/Black

Brkw

DECORATION:

BACK EMBROIDERY

HEAT APPLIED FELT APPLIQUE +

Maroon/White

168 7 PANEL TRUCKER ADJUSTABLE SNAPBACK FIT: SHAPE: HI-PRO 7 PANEL FABRIC: TWILL/POLY MESH VISOR: FLAT S-BAND: COTTON **DECORATION:** SURFRIDE

CL215 | SUBLIMATED PATCH





Black/Green Camo/Loden Charcoal/Black/White



Charcoal/Old Gold

SPLIT COLORS: First color is crown front panel, crown top panels, visor, undervisor, and button. Second color is crown back mesh panels and backstrap

QUAD COLORS:



Pale Khaki/Loden



Black

Khaki/Brown







Charcoal/Burnt Orange, Black NEW



16 | LIFESTYLE STREET

RICHARDSON | LIFESTYLE

510 WOOL FLATBILL SNAPBACK

ADJUSTABLE SNAPBACK FIT: SHAPE: HI-PRO FABRIC: ACRYLIC-WOOL BLEND VISOR: FLAT S-BAND: COTTON

> **DECORATION:** OD325 | LEATHER APPLIQUE + **OD327** | BACK LEATHER CLIP LABEL

SOLID COLORS: Undervisor is Grey.



COMBINATION COLORS: First color is crown and eyelets. Second color is visor and button. Undervisor is Grey.

Red/Black



257 7 PANEL TWILL STRAPBACK

Navy/Red



OD228 | STANDARD EMBROIDERY

SOLID COLORS: Undervisor is cap colo

Black

Navy/Grey



ALTERNATE COLORS: First color is crown front panel. Second color is crown top, crown back panels, visor, and button. [Y] = Available in youth sizes.



Charcoal/ Heather Grey [Y] Pigeon/Navy

WEAR THE BEST



320 WASHED CHINO

	7%), MD-LG (7-7 D UNSTRUCTUR VEIGHT CHINO 1 VED	RED	ATION:			A LANGE AND A LANG			
COLORS: Undervisor i	s cap color.						9		
Black	Brown	Cardinal	Charcoal	Columbia Blue	Dark Green	Driftwood	Hot Pink	Kelly	Lime
	S	S		S		S			5
Maroon	Mango	Mellow Yellow	Navy	Orange	Purple	Pink	Red	Royal	Stone

Texas Orange

Vegas Gold

White

Yellow



 FIT:
 ADJUSTABLE CLOTH HIDEAWAY

 SHAPE:
 RELAXED UNSTRUCTURED

 FABRIC:
 100% COTTON TWILL

 VISOR:
 PRECURVED

 S-BAND:
 COTTON





DECORATION: OD252 | WOVEN LABEL + OD329 | BACK WOVEN CLIP LABEL



R45 GARMENT WASHED VISOR

ADJUSTABLE HOOK-AND-LOOP FIT: **SHAPE:** VISOR 2¼" FRONT PANEL FABRIC: R-SERIES 100% COTTON TWILL HAUL MAR VISOR: PRECURVED SAN JUAN S-BAND: COTTON DECORATION: ERIES 0D341 | STANDARD EMBROIDERY COLORS: Undervisor is cap color. Driftwood Hot Pink Cardir Columbia Blue Dark Green Kelly Mango Maroor Royal Navy Orange Purple Red Stone White Yellow



FIT: ADJ. CLOTH HIDEAWAY BACKSTRAP SHAPE: RELAXED UNSTRUCTURED FABRIC: COTTON VISOR: PRECURVED S-BAND: COTTON



COLORS: Undervisor is cap color.











NASHVILL

382 SNOW WASH

FIT: ADJ. CLOTH BACKSTRAP WITH COMFORT BUCKLE SHAPE: RELAXED UNSTRUCTURED FABRIC: CANVAS VISOR: PRECURVED S-BAND: COTTON



OD271 | SUBLIMATED PATCH

COLORS: Undervisor is cap color.



20 | LIFESTYLE CASUAL





WEAR THE BEST



634 HOOK AND LOOP FLEX-FIT FIT: **R-FLEX ADJUSTABLE** SIZE:

SM (61/2-71/8), MD-LG (7-73/4) SHAPE: MID-PRO FABRIC: PERFORMANCE STRETCH VISOR: PRECURVED S-BAND: STAY-DRI PERFORMANCE



DECORATION: **OD287** | RUBBER PATCH

SOLID COLORS: Undervisor is Charcoal.



Royal

FIT:

SIZE:





Red

Dark Green Navy





ALTERNATE COLORS: First color is crown front panels. Second color is crown back panels, visor, eyelets, and button. White front panels have White eyelets. Undervisor is Charcoal.





White/Black White/Navy





Cardinal

Navy/Red [Y]



RACTIVE

Charcoal

COMBINATION COLORS: First color is crown and eyelets. Second color is visor and button. Evelets on White. Grev. and Charcoal crowns match visor and button. Undervisor is Charcoal.

Columbia Blue

DECORATION: OD238 | 3D EMBROIDERY



Dark Green M



ALTERNATE COLORS: First color is crown front panels. Second color is crown back panels, visor, eyelets, and button. White front panels have White evelets. Undervisor is Charcoal.



Navy [Y]





Black [Y]

Navy/Columbia Blue



SPLIT COLORS: First color is crown, eyelets, visor, and button. Second color is crown back panels and backstrap. Undervisor is Charcoal.



Stone White

174 PERFORMANCE TRUCKER

 FIT:
 ADJUSTABLE SNAPBACK

 SHAPE:
 CASUAL STRUCTURED

 FABRIC:
 PTS LITE/SPORT MESH

 VISOR:
 PRECURVED

 S-BAND:
 STAY-DRI PERFORMANCE



COLORS: First color is crown front panels, visor, eyelets, undervisor, and button. Second color is crown back mesh panels. Backstrap is two color, excluding Charcoal/Charcoal style.



WEAR THE BEST





Kryptek Typhon/Black



MossyOak Blades/ Realtree Max-1 XT/Brown Realtree Edge/Brown Realtree Original/Black Realtree Timber/Black Realtree Max-5/Buck

Kryptek Highlander/



Green Camo/Black Digital Camo/Light Green



862 MULTICAM® TRUCKER

FIT: ADJUSTABLE SNAPBACK SHAPE: MID-PRO FABRIC: 50/50 NYCO RIPSTOP/POLY MESH VISOR: PRECURVED S-BAND: COTTON



COLORS: First color is crown front panels/visor camo and eyelets. Second color is crown back mesh panels and backstrap. Contrast stitching on crown and visor. Undervisor is Black.

Original/Coyote Brown Black/Black

862PM: First color is crown front panels/visor camo, and eyelets. Second color is crown back mesh panels. Contrast stitching on crown and visor. Undervisor is Black.



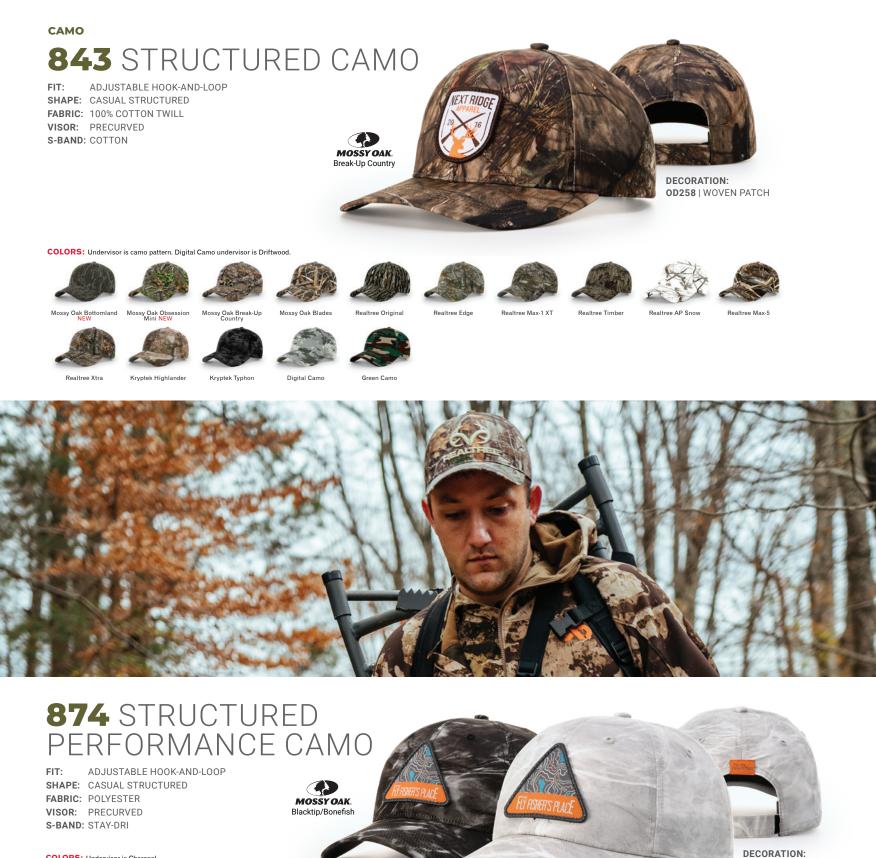
Original/Stars & Stripes

OD047 | EMBROIDERED PATCH

882 BLAZE TRUCKER



WEAR THE BEST



COLORS: Undervisor is Charcoal























OD261 | WOVEN PATCH OD330 | BACK CLIP LABEL

Mossy Oak Break-Up Country

Mossy Oak Blades

Realtree Edge

Realtree Fishing Light Blue

Realtree Max-5

Kryptek Typhon

Kryptek Highlander

Kryptek Inferno Kryptek Neptune

Kryptek Pontus

RICHARDSON | LIFESTYLE

26 | CAMO



146 WAFFLE KNIT W/CUFF

FIT: ONE SIZE FITS MOST **SHAPE:** 4 TOPSEAM KNIT FABRIC: 100% ACRYLIC

COLORS:



DECORATION: **OD050** | EMBROIDERED PATCH

145 SCRUNCH BEANIE

FIT: ONE SIZE FITS MOST SHAPE: SLOUCH FABRIC: 100% ACRYLIC





Rust Heather/Grey Navy Wheat 141 CHUNK TWIST KNIT BEANIE W/ CUFF

FIT: ONE SIZE FITS MOST SHAPE: SLOUCH FABRIC: 100% ACRYLIC

COLORS:





Stone/Navy







Seafoam



Cream/Mocha

Wheat





Heather/Charcoal Heather Grey/Rust





DECORATION: 0D335 | FAUX LEATHER CLIP LABEL



R18 R-SERIES SOLID R18 R-SERIES SOLID

FIT:ONE SIZE FITS MOSTSHAPE:4 TOPSEAM KNITFABRIC:R-SERIES 100% ACRYLIC





DECORATION: OD269 | SUBLIMATED PATCH

137 HEATHERED BEANIE W/CUFF

FIT:ONE SIZE FITS MOSTSHAPE:4 TOPSEAM KNITFABRIC:100% ACRYLIC



DECORATION: OD257 | WOVEN LABEL



148 HEATHERED POM BEANIE W/CUFF

FIT:ONE SIZE FITS MOSTSHAPE:6 TOPSEAM KNITFABRIC:100% ACRYLIC







Grey/Red/Black

Grey/Col Blue/Black



Grey/Royal/Black







Grey/White/Black



Grey/Purple/Black

28 | BEANIES/KNITS

149 SUPER SLOUCH KNIT BEANIE

FIT: ONE SIZE FITS MOST SHAPE: SLOUCH FABRIC: 100% ACRYLIC





127 MELANGE BEANIE

FIT: ONE SIZE FITS MOST SHAPE: 6 TOPSEAM KNIT FABRIC: 100% ACRYLIC





130 MARLED BEANIE

ONE SIZE FITS MOST FIT: SHAPE: 6 TOPSEAM KNIT FABRIC: 100% ACRYLIC





Black/Grey/Charcoal Navy/Grey/White



Olive/Khaki/ Light Khaki

Red/Grey/Charcoal Royal/Grey/Charcoal



EMBROIDERY DIRECT

The rich look of direct embroidery is a proven decoration method commonly used on baseball style caps. Whether it's your own custom logo or one of our stock name drops, mascots or team letters, our direct embroidery will make your cap stand out. We also specialize in raised, 3D embroidery.



CL112 | STANDARD EMBROIDERY



CL115 | 3D EMBROIDERY



Best for bold designs with a medium level of detail

Available in standard or raised 3D. *Not all designs can be produced in 3D* Max Size: Varies by cap style, but 2 ¹/₈" H X 4 ¹/₂" W is the standard max size for cap front

•

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position

CL175 | ROPE STITCH EMBROIDERY



SECONDARY POSITION EMBROIDERY



OD225 | 3D Embroidery Featured on style 253, page 4



OD229 | Standard Embroidery



OD233 | Standard Embroidery



OD236 | Standard Embroidery



OD226 | Standard Embroidery



OD230 | Standard Embroidery



OD234 | Standard Embroidery



OD237 | Standard Embroidery Featured on style 112PM, page 12



OD227 | Standard Embroidery



OD231 | Standard Embroidery Featured on style 252, page 21



OD235 | Standard Embroidery



OD238 | 3D Embroidery Featured on style PTS20, page 22



OD228 | Standard Embroidery Featured on style 257, page 17



OD232 | 3D Embroidery



CL42 | Standard Embroidery Featured on style 435, page 8



OD015 | Standard Embroidery

EMBROIDERED PATCH

A traditional and proven decoration method reinvented and is now the new look for style conscious headwear buyers. Embroidered patches deliver a higher level of detail than direct embroidery and gives your cap a classic look.

- Simple shape patches have a merrowed edge and are hand stitched to the cap, complex shape patches have a satin stitched edge and are heat pressed to the cap
- Max Size: 2 ¼" H X 4 ½" W



CL122 | EMBROIDERED PATCH



OD040 | LASER CUT EMBROIDERED PATCH



OD044 | EMBROIDERED PATCH



OD250 | LASER CUT EMBROIDERED PATCH



OD240 | Embroidered Patch



OD244 | Embroidered Patch Featured on style 211, page 2



EP373 | Embroidered Patch



0D243 | Laser Cut Embroidered Patch



EP367 | Embroidered Patch



OD042 | Embroidered Patch



OD246 | Embroidered Patch Featured on style 254RE, page 1



OD050 | Laser Cut Embroidered Patch Featured on style 146, page 27



OD242 | Embroidered Patch Featured on style 112RE, page 1



OD249 | Embroidered Patch Featured on style 111, page 14



OD048 | Embroidered Patch



OD245 | Laser Cut Embroidered Patch Featured on style 934, page 6



0D248 | Embroidered Patch



OD047 | Embroidered Patch Featured on style 862, page 25



0D241 | Laser Cut Embroidered Patch



OD247 | Distressed Embroidered Patch

WOVEN DECORATION

Woven decoration can deliver a higher level of detail than embroidered patches and will give your cap a slightly more refined look. Available as a patch or label (no edge).

- Simple shape patches have a merrowed edge and are hand stitched to the cap, complex shape patches have a satin stitched edge and are heat pressed to the cap
- Max Size: 2 ¼" H X 4 ½" W



OD053 | WOVEN PATCH



OD104 | WOVEN LABEL



LASER CUT WOVEN PATCH



WOVEN LABEL W/ SATIN STITCH TACKDOWN



OD251 | Woven Patch Featured on style 174, page 23



OD258 | Woven Patch Featured on style 843, page 26



OD262 | Woven Patch Featured on style 320, page 18



OD099 | Woven Label

UTAH BEAR IDAHO ILAKEI

OD256 | Woven Patch



OD255 | Woven Patch Featured on style 827, page 9



OD260 | Laser Cut Woven Patch Featured on style 930, page 4



OD098 | Woven Label Featured on style 324, page 20



OD253 | Woven Patch



OD261 | Woven Patch Featured on style 874, page 26



OD252 | Woven Label Featured on style R55, page 19



OD257 | Woven Label Featured on style 137, page 28



OD062 | Woven Patch Featured on style 111P, page 24



OD259 | Woven Patch



OD254 | Woven Label Featured on style 217, page 3



OD101 | Woven Label Featured on style 938, page 2

SUBLIMATED DECORATION

A new twist to a classic decoration method. Sublimated decoration is ideal for reproducing multi-color, complex logos with small details. Available as a patch or label (no edge).

Simple shape patches have a merrowed edge and are hand stitched to the cap, complex shape patches have a satin stitched edge and are heat pressed to the cap
 Max Size: 2 ¼"H X 4 ½" W



CL173 | SUBLIMATED PATCH



LASER CUT SUBLIMATED PATCH



OD263 | SUBLIMATED PATCH



OD109 | SUBLIMATED LABEL



OD264 | Sublimated Patch



OD277 | Sublimated Patch Featured on style 112P, page 10



OD270 | Sublimated Patch



OD276 | Sublimated Patch



OD265 | Sublimated Patch



OD268 | Sublimated Patch



OD271 | Sublimated Patch Featured on style 382, page 20



OD267 | Laser Cut Sublimated Patch



OD266 | Sublimated Patch Featured on style 115, page 13



OD269 | Sublimated Patch Featured on style R18, page 28



OD275 | Sublimated Patch Featured on style 112+, page 10



OD272 | Sublimated Label



OD273 | Sublimated Patch



CL215 | Sublimated Patch Featured on style 168, page 15



OD274 | Sublimated Patch



OD339 | Sublimated Label

SCREEN PRINTED DECORATION

A clean, bold look with a touch of old school style. Best for one or two color logos with a moderate level of detail. Available as a patch or label (no edge).

- · Simple shape patches have a merrowed edge and are hand stitched to the cap
- Max Size: 2 ¼" H X 4 ½" W
- · Screen Printed patches and labels cannot be heat pressed



SCREEN PRINTED PATCH



OD278 | Screen Printed Patch Featured on style 148, page 28



OD085 | Screen Printed Patch



OD283 | Screen Printed Patch



OD111 | Screen Printed Label



SCREEN PRINTED PATCH



OD279 | Screen Printed Patch



OD284 | Screen Printed Patch



OD083 | Screen Printed Patch



CL182 | Screen Printed Label Over Applique



OD110 | SCREEN PRINTED LABEL



OD056 | Screen Printed Patch



OD280 | Screen Printed Patch Featured on style 225, page 23



OD281 | Screen Printed Patch



OD106 | Screen Printed Label



OD086 | SCREEN PRINTED PATCH



0D059 | Screen Printed Patch



CL208 | Screen Printed Patch



OD282 | Screen Printed Patch



OD110 | Screen Printed Label

RUBBER PATCH

Our high quality rubber patches will give your cap a very bold and technical look. This decoration method adds an amazing level of dimension to any design. Ideal for multicolored logos with a moderate level of detail.

- · All rubber patches must have a fairly simple shape with an outer edge gutter to allow hand stitching to the cap Max Size: 2 ¼" H X 4 ½" W



OD028 | RUBBER PATCH



OD286 | Rubber Patch Featured on style 931, page 4



OD289 | Rubber Patch



0D092 | RUBBER PATCH

OD287 | Rubber Patch

Featured on style 634, page 22

G OREGON

OD087 | Rubber Patch



DRAW 016 BOWHUNTERS BRAND

0D291 | RUBBER PATCH

OD089 | RUBBER PATCH



0D288 | Rubber Patch



OD089 | Rubber Patch



0D028 | Rubber Patch



OD131 | Rubber Patch



0D092 | Rubber Patch



WL268 | Rubber Patch



0D290 | Rubber Patch



OD088 | Rubber Patch



0D096 | Rubber Patch



0D291 | Rubber Patch

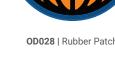


0D093 | Rubber Patch



0D292 | Rubber Patch







SILICONE TRANSFER

This modern decoration method provides a very high end look and raises your logo or design to a new level. Delivers a very durable decoration and looks great when matched with any of our technical cap styles.

- Silicone Transfers are heat press applied directly to the cap and have a matte finish
 Will range in thickness between 0.5 2.0 mm. Bold designs will be thicker than designs
- with small detail
- Best when kept to one or two colors
- Max Size: 2 ¼" H X 4 ½" W .



OD120 | SILICONE TRANSFER

OD223 | SILICONE TRANSFER

POLY PRESS TRANSFER

This new and very modern looking decoration is a great way to make your cap and logo really pop. Ideal for multi-colored designs with a moderate to high level of detail. Provides a multi-dimensional, raised look with good resistant to weather and outdoor conditions.

- . R-Poly Press is heat press applied directly to the cap. Works well on seamed or seamless front styles
- Available in a metallic or non-metallic finish
- Max Size: 2 ¼" H X 4 ½" W .



OD124 | NON-METALLIC POLY PRESS TRANSFER



METALLIC POLY PRESS TRANSFER



OD301 | Silicone Transfer Featured on style 112, page 11



OD300 | Silicone Transfer



OD297 | Poly Press Transfer



OD293 | Silicone Transfer Featured on style 932, page 6



OD296 | Silicone Transfer Featured on style 942, page 5



0D295 | Poly Press Transfer



OD294 | Silicone Transfer



OD211 | Silicone Transfer



OD298 | Silicone Transfer Featured on style 935, page 5



OD128 | Poly Press Transfer



OD299 | Silicone Transfer



OD302 | Poly Press Transfer

SCREEN PRINTED TRANSFER

A clean, simple look that is heat press applied directly to the cap. Best used on seamless front caps and for one or two color logos with a moderate to high level of detail.

- Screen Print Transfers sit on top of the fabric with a slight relief
- · Weather and outdoor conditions will affect the durability and life of the decoration
- Max Size: 2 ¼" H X 4 ½" W

SUBLIMATED TRANSFER

A modern and clean look, great for multi colored logos and designs with a high degree of detail. *Sublimation prints can be used only on a white, seamless front panel cap style.*

- Sublimation prints are fused directly into the fabric
- Weather and outdoor conditions can affect the decoration, but is more durable than a screen print transfer
- Max Size: 2 ¼" H X 4 ½" W



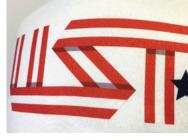
OD338 | ONE COLOR SCREEN PRINT TRANSFER



TWO COLOR SCREEN PRINT TRANSFER



SUBLIMATED TRANSFER



SUBLIMATED TRANSFER



OD303 | Screen Print Transfer Featured on style 213, page 16



OD306 | Screen Print Transfer



OD304 | Screen Print Transfer Featured on style 256, page 3



OD118 | Screen Print Transfer



OD308 | Screen Print Transfer



CL140 | Screen Print Transfer



OD309 | Sublimated Transfer Featured on style 113, page 16



OD305 | Screen Print Transfer



OD119 | Screen Print Transfer

FE'SAWP DANA POINT, CALIFORNIA

OD310 | Sublimated Transfer



OD215 | Sublimated Transfer





WAVE

ETCHED LEATHER

Our etched leather applique gives your design a natural, rugged look with a touch of class. Ideal for complex designs with small detail and that look good in a one color application. Available in natural tan leather or colored faux leather.

- Best for complex designs with a high level of detail .
- ٠ Simple shape appliques (circles, rectangles, etc.) are stitched to the cap
- Complex shape appliques (irregular shapes) are heat press applied to the cap
- . Max Size: 2" H X 4" W



OD217 | GENUINE ETCHED LEATHER APPLIQUE

RTH CHATHAI OUTFITTERS



FAUX ETCHED LEATHER APPLIQUE

DEBOSSED LEATHER

Our debossed leather applique delivers a classic, very high end look with your design stamped into the leather. Offered in genuine or faux leather and available only in simple shapes for direct stitching to your cap. Best for designs with a moderate level of detail.

- Designs are stamped into the applique with imprint color of black, brown, or tonal .
- Simple shape appliques (circles, rectangles, etc.) are stitched to the cap
- Max Size: 2" H X 4" W
- Debossed applique cannot be heat pressed



GENUINE DEBOSSED LEATHER, TONAL IMPRINT



FAUX DEBOSSED LEATHER, BROWN IMPRINT

ETCHED GENUINE & FAUX



NATURAL GENUINE



LIPSTICK PMS 202 C



OCEAN PMS 534 C

APPLE GREEN

PMS 576 C



BALSA

PMS 7531 C

BLACK

BLACK





CHILI PMS 7609 C



GRAPHITE

COOL GREY 11 C



JAVA PMS 411 C





STRAW PMS 467 C



WILLIAMSBURG PMS 7545 C

ETCHED METALLIC FAUX



ROYAL

SILVER

RUSTIC BROWN SILVER



BLACK GOLD

DEBOSSED GENUINE & FAUX





TAN

G102 / F102



G104 / F104



BLACK G106 / F106

METALLIC ETCHING



GOLD





BLACK TONAL / NO INK





STEEL

PMS 429 C

RUST

G100 / F100



OD311 | Leather Applique Featured on style 937, page 8



OD317 | Leather Applique Featured on style 141, page 27



OD319 | Leather Applique



OD318 | Leather Applique



OD325 | Leather Applique Featured on style 510, page 17



OD314 | Heat Pressed Leather Featured on style 112P, page 24



OD213 | Heat Pressed Leather Featured on style 936, page 7



OD312 | Heat Pressed Leather



0D324 | Heat Pressed Leather Featured on style 255, page 16



OD326 | Faux Leather Applique



0D315 | Heat Pressed Leather



OD313 | Faux Leather Applique Featured on style 110, page 14



OD320 | Heat Pressed Faux Leather Featured on style 933, page 7



CL210 | Metallic Faux Leather Applique



OD316 | Faux Leather Applique Featured on style 436, page 2



OD323 | Debossed Leather Applique Featured on style 312, page 21



OD214 | Faux Leather Applique



CL180 | Debossed Leather Applique



OD322 | Heat Pressed Metallic Faux Leather Featured on style 115CH, page 13



0D321 | Debossed Leather Applique

WOVEN CLIP, INTERNAL

This subtle decoration method adds a high quality, custom look to any cap or knit. Ideal for multi-colored logos with a moderate level of detail. Clip labels can accommodate your logo on both sides of the clip. We also offer the option of adding your own private label to most of our Richardson styles. This additional label will be stitched onto the sweatband and positioned on the opposite side as the Richardson label.

· Woven clip labels are hand stitched to the edge of a knit hat or to the back of a cap

- Max Size: 3" H X 1 1/2" W .
- Private labels are all woven and can be up to 3 colors .
- . All private labels must be 2 cm X 4.5 cm in size
- . We cannot accept customer supplied labels



WOVEN INTERNAL LABEL



This unique decoration method adds a rich custom look to any cap or knit. Ideal for single colored logos with a moderate level of detail. Logos are laser etched on the leather clip. Leather clip labels can accommodate your logo on both sides of the clip.

- . Offered in both genuine and faux leather (see color chart on page 38)
- Leather clip labels are hand stitched to the edge of a knit hat or to the back of a cap.
- Max Size: 3" H X 1 1/2" W



LEATHER CLIP LABEL

CL205 | FAUX LEATHER CLIP LABEL

ROOT DOWN SOUL OF FOOD ASHEVILLE, NC

OD211 | WOVEN CLIP LABEL

ROOT DOWN SOUL SOUL ASHEVILLE. NC

OD222 | Woven Clip Label



OD331 | Woven Clip Label Featured on style 149, page 29



OD327 | Leather Clip Label Featured on style 510, page 17



Featured on style 130, page 29



OD332 | Woven Clip Label



OD333 | Leather Clip Label Featured on style 944, page 3



OD329 | Woven Clip Label Featured on style R55, page 19



OD336 | Woven Clip Label



OD334 | Leather Clip Label



OD330 | Woven Clip Label Featured on style 874, page 26



OD337 | Woven Clip Label Featured on style 127, page 49



OD335 | Faux Leather Clip Label Featured on style 145, page 27



OD328 | Woven Clip Label







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FIT, SIZE & FUNCTION



HI-PRO SHAPE Retro crown shape with tall front panels and sloped back panels.



FULL-PRO SHAPE A traditional Pro Pattern with full shaped front and back panels.





slightly rounded crown shape. **CASUAL STRUCTURED** Lower profile crown shape with

MID-PRO SHAPE Our standard Pro Pattern with



RELAXED UNSTRUCTURED Low profile, relaxed crown shape without structure.



Performance fabric for wicking sweat.



R'ACTIVE LT Lightweight performance fabric for wicking sweat.

YOUTH & WOMEN'S STYLES

Cap styles with colors noted below are available in smaller sizes, with lower profiles and more tailored fits.

STYLE	Y/W	PAGE	COLORS
217	Y	3	Black, Green Camo, Heather Grey
112p	W	10	Plaid Hot Pink, Island Pink
112	Y/W	11	Black, Dark Green, Navy, Red, Royal, Black/Charcoal, Black/White, Heather Grey/Black, Heather Grey/White Navy/White
115	W	13	ALL COLORS
115CH	W	13	ALL COLORS
111	W	14	Pink/White
255	Y	16	Black, Heather Grey
257	Y	17	Charcoal/Heather Grey
320	W	18	ALL COLORS
252	Y	21	Navy, Black, White
634	SM	22	ALL COLORS
PTS20	Y	22	Black, Dark Green, Navy, Maroon, Navy/ Red, White/Black, White/Navy
112p	W	24	Typhon/Neon Pink, Edge/Neon Pink



RICHARDSON

Springfield, OREGON www.richardsonsports.com